

Dualoy® 3000/L Fittings Dimensions Product Data

Units

All dimensions are in U.S. Customary units (inches).
Diametric dimensions are maximums.
Insertion depths (X1, X2) are typical.
All weights (lb) are approximate.

Tolerances

Tolerance for centerline-to-face dimensions on fittings with bell-end configuration is $\pm 1/16$ inch.

Listings

Dualoy 3000/L is Listed in the U.S. with Underwriters Laboratories for nonmetallic underground piping for motor vehicle (MV), high blend (HB), concentrated (CT) and aviation and marine (A&M) fuels (File MH9162). Dualoy 3000/L pipe and fittings are also listed with Underwriters Laboratories of Canada (File CMH 715). In Great Britain the Dualoy 3000/L system has been tested and accepted by the London Fire and Civil Defence Authority. Dualoy 3000/L has been issued a Certificate of Compliance to the Institute of Petroleum (IP) Specification by ERA Technology, Ltd.

End Configurations

Bell end is standard.

Taper Angle

The taper angle on all bell and spigot end configurations is $1\frac{3}{4}^\circ$.

Pressure Ratings

See publication Dualoy 3000/L Fiberglass Pipe and Fittings, FP265, for pressure ratings. Individual system components may not have the same ratings as the pipe. Refer to the detailed product information for the specific components to determine the pressure rating for the system as a whole.

Manufacturing Methods

The fiberglass-reinforced epoxy resin fittings shown in this document are manufactured by filament winding or compression molding.

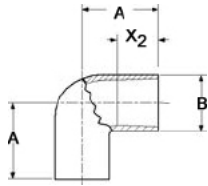
Adapters: bell x NPT female
Adapters: bell x NPT male
Adapters: isolation
Adapters: spigot x NPT female
Adapters: spigot x NPT male
45° Elbows
90° Elbows
End caps

Flange rings
Flange stub ends
Nipples
Reducer bushings
Repair couplings
Sleeve couplings
Sump penetration pieces
Tees

Fittings Dimensions

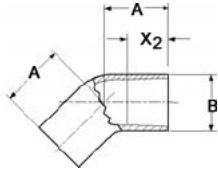
Nominal Pipe Size		Bell A	Bell B	Bell X ₂	Weight
(in)	(mm)	(in)	(in)	(in)	(lb)

90° Elbows (Molded)



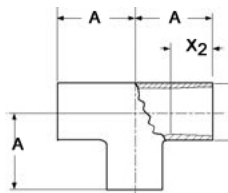
2	50	3.82	2.78	2.05	1.0
3	80	4.42	3.99	3.32	1.5
4	100	5.50	5.00	3.15	3.0
6	150	7.50	7.34	4.00	8.5

45° Elbows (Molded)



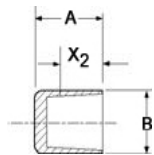
2	50	3.18	2.78	2.05	0.9
3	80	3.43	3.99	2.32	1.5
4	100	4.23	5.00	3.15	2.5
6	150	5.56	7.34	4.00	7.0

Tees (Molded)



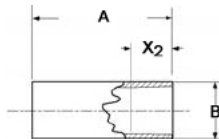
2	50	3.82	2.78	2.05	1.3
3	80	4.50	3.99	2.40	2.5
4	100	5.50	5.00	3.15	4.0
6	150	7.50	7.34	4.00	12.0

End Caps (Molded)



2	50	3.25	2.93	2.00	0.6
3	80	3.38	4.05	2.25	1.0
4	100	3.38	5.05	2.25	1.4
6	150	4.63	7.44	3.30	4.5

Sleeve Couplings (Filament Wound)

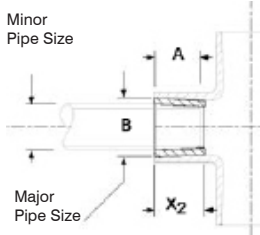


2	50	6.25	2.80	2.13	0.5
3	80	6.50	4.05	2.19	1.1
4*	100	5.45	5.10	2.38	2.1
6*	150	7.00	7.30	3.13	4.6

* 4" & 6" are wound-on tooling couplings.

Reducer Bushings (Molded)

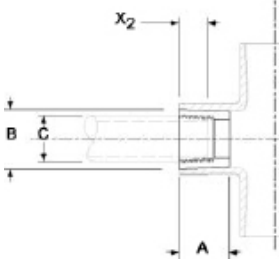
Bonded Bushing



Nominal Pipe Size		Length A	OD B	Thread Size C	D	E	X ₁	Insertion X ₂	Wt
(in)	(mm)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(lb)
3 x 2	80 x 50	1.88	3.51	—	—	—	—	1.75	0.7
4 x 3	100 x 80	1.96	4.51	—	—	—	—	2.00	0.9
6 x 4	150 x 100	2.86	6.65	—	—	—	—	2.20	4.1

1) Reducer bushings with tapered minor NPS are generally used in the bell ends of elbows and tees.

Threaded Bushing



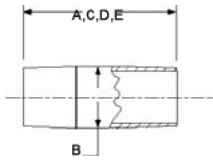
Nominal Pipe Size		Length A	OD B	Thread Size C	D	E	X ₁	Insertion X ₂	Wt
(in)	(mm)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(lb)
2 x 1½	50 x 40	1.80	2.40	1½ x 11½	—	—	—	0.7	0.3

1) Outlet NPS x outlet NPT threads per inch. Reducer bushing with BSP threads available. Outlet sizes smaller than 1½ inch are obtained by using galvanized steel bushings in the fiberglass bushing.

Fittings Dimensions

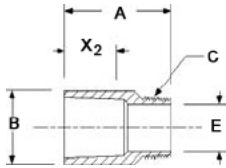
Nominal Pipe Size		Length A	OD B	C	D	E	X ₁	Insertion X ₂	Wt
(in)	(mm)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(lb)
2	50	6.00	2.38	8.00	10.00	12.00	—	—	0.5 ⁽¹⁾
3	80	—	3.50	8.00	10.00	12.00	—	—	0.7
4	100	—	4.50	—	10.00	12.00	—	—	1.0
6	150	—	6.63	—	—	12.00	—	—	1.7

Nipples (filament wound)



(1) Lb/ft.

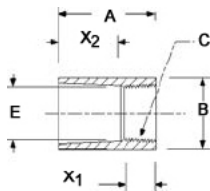
Adaptors: Bell x NPT male (molded)



2	50	4.16	2.92	2 x 11½ ⁽¹⁾	—	1.90	—	2.00	0.4
3	80	5.00	3.92	3 x 8	—	2.80	—	2.05	0.7
4	100	5.19	4.88	4 x 8	—	3.90	—	2.05	0.9
6	150	6.00	7.40	6 x 8	—	5.90	—	3.20	2.1

(1) Nominal pipe size x NPT threads per inch. BSP threads available.

Adaptors: Bell x NPT female (filament wound)

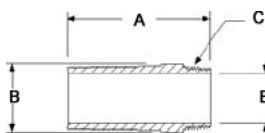


2 x 1½ ⁽¹⁾	50 x 40	6.00	2.80	1½ x 11½ ⁽²⁾	—	2.29	0.70	2.31	0.8
2 x 2	50 x 50	4.75	2.50	2 x 11½ ⁽²⁾	—	2.29	1.13	2.31	0.4
3 x 3	80 x 80	5.38	3.65	3 x 8	—	3.00	1.00	2.00	0.7
4 x 4	100 x 100	5.38	4.65	4 x 8	—	4.00	1.10	2.25	0.9
6 x 6	150 x 150	6.75	6.90	6 x 8	—	6.00	1.20	3.48	2.1

(1) Consists of a 2-inch filament-wound sleeve coupling with a factory-bonded 2 x 1½ NPT molded bushing. The end of the sleeve coupling containing the bushing has been reduced in length to facilitate thread make-up in the field.

(2) Nominal pipe size x NPT threads per inch. BSP threads available.

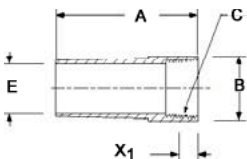
Adaptors: Spigot x NPT male (filament wound)



2	50	4.38	2.55	2 x 11½ ⁽¹⁾	—	2.00	—	—	0.5
3	80	5.50	3.65	3 x 8	—	3.00	—	—	1.3
4	100	6.00	4.65	4 x 8	—	4.00	—	—	1.7
6	150	6.00	6.90	6 x 8	—	6.00	—	—	4.2

(1) Nominal pipe size x NPT threads per inch. BSP threads available

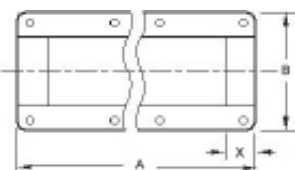
Adaptors: Spigot x NPT female (filament wound)



2	50	4.38	2.55	2 x 11½ ⁽¹⁾	—	2.00	0.70	—	0.5
3	80	5.50	3.65	3 x 8	—	3.00	1.00	—	1.3
4	100	6.00	4.65	4 x 8	—	4.00	1.20	—	1.7
6	150	6.00	6.90	6 x 8	—	6.00	1.00	—	4.2

(1) Nominal pipe size x NPT threads per inch. BSP threads available

Repair Couplings (molded)



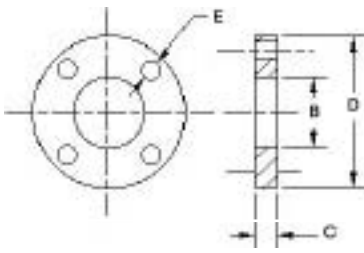
2 ⁽¹⁾	50	14.00	4.00	—	—	—	8 ⁽²⁾	1.50	1.3
3	80	14.00	6.00	—	—	—	8	1.50	1.7
4	100	14.00	7.00	—	—	—	8	1.50	2.0

(1) Repair coupling inside diameters match pipe inside diameters of the same nominal pipe size.

(2) Number of bolt holes.

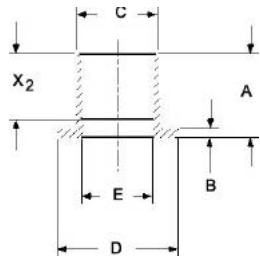
Fittings Dimensions

Flange Rings (molded)



Nominal Pipe Size		A	B	C	D	E	Number of Bolt Holes ₂	X ₂	Wt
(in)	(mm)	(in)	(in)	(in)	(in)	(in)		(in)	(lb)
2	50	—	2.78	0.82	6.00	0.75	4	—	1.0
3	80	—	3.90	1.10	7.50	0.75	4	—	1.6
4	100	—	4.90	1.10	9.00	0.75	8	—	2.5
6	150	—	7.26	1.25	11.00	0.88	8	—	4.9

Flange Stub Ends⁽¹⁾ (molded)

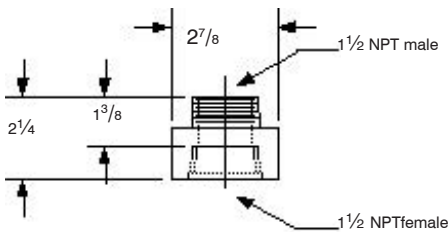


Flanged connections in Dualoy 3000/L piping systems are made using one-piece flange rings and stub ends that are bonded onto the pipe ends. Both flange rings and stub ends are fabricated by compression molding epoxy resins and discontinuous glass fibers. Bolt holes are drilled in accordance with ANSI B16.5, Cl150. Dualoy 3000/L flanged connections are rated to the same pressures as pipe and fittings of the same nominal pipe size.

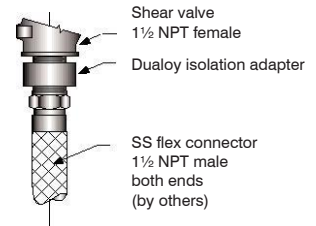
Nominal Pipe Size		A	B	C	D	E	Number of Bolt Holes ₂	X ₂	Wt
(in)	(mm)	(in)	(in)	(in)	(in)	(in)		(in)	(lb)
2	50	2.75	0.27	2.65	3.91	2.26	—	2.15	0.5
3	80	2.88	0.28	3.75	5.16	3.38	—	2.40	0.7
4	100	2.88	0.28	4.75	6.66	4.38	—	3.25	1.0
6	150	3.88	0.39	7.10	8.53	6.46	—	3.25	2.4

(1) For use with flange rings shown in previous table.

Isolation Adapter (molded)



The Dualoy isolation adapter provides electrical isolation from the dispenser for flex connectors that are directly buried and which must be cathodically protected. The adapter is fabricated of compression-molded fiberglass reinforced epoxy resins.



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North America
17115 San Pedro Ave. Suite 200
San Antonio, Texas 78232 USA
Phone: 210 477 7500

South America
Avenida Fernando Simoes
Recife, Brazil 51020-390
Phone: 55 31 3326 69020

Europe
P.O. Box 6, 4190 CA
Geldermalsen, The Netherlands
Phone: 31 346 587 587

Asia Pacific
No. 7A, Tuas Avenue 3
Jurong, Singapore 639407
Phone: 65 6861 6118

Middle East
P.O. Box 17324
Dubai, UAE
Phone: 971 4881 3566